



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3810

Job Sheet 175987



Part No: 646.3810

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 4/13/18

Due Date: 5/14/18

Type: Stock

Status: Scheduled

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Description:

Priority: Medium

High

Note: DWG REV N/C IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/28/18	0.00	0.00	Start Up Machining-1		
110	Mill Conv	4 pcs		4/30/18	0.00	1.31	Mill Conv 1		
120	QC	4 pcs		4/30/18	0.00	0.00	QC2 Machining-1		
130	QC	4 pcs		4/30/18	0.00	0.00	QC8 Machining-1		
140	Outsource	4 pcs		5/14/18			ATG001-VC	10	
150	Packaging	4 pcs		5/14/18	0.00	0.00	Packaging2		
155	QC	4 pcs		5/14/18	0.00	0.00	QC5		
180	Packaging	4 pcs		5/14/18	0.00	0.00	Packaging3-1		
190	QC21-SA	4 Ea		5/14/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine per DWG

Descriptions: 140 - Issue P/O to ATG 1- Hard Anodize Black and Prime as per Dwg 646.3800

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
9-20

MAY 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6A1.00X0.75X0.125X0.060	7075T6 Angle 1.0" X .75" X .125" X .060"W	.5500 ft (.1375 ea)	90-Start up Operation	M137084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6A1.00X0.75X0.125X0.060	1	84	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S067214



Part: 646.3810

Job No: 175987

Serial No/Batch: S067214

Revision:

Inspector:

Date: 05/01/18

Plex 4/13/18 9:17 AM Dart.Gagnon.Michelle

4/13/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.000Inches ± 0.010	1.010 0.990		
2	Bracket	0.130Inches ± 0.010	0.140 0.120		
3	Bracket	0.060Inches ± 0.010	0.070 0.050		
4	Bracket	0.750Inches ± 0.010	0.760 0.740		
5	Bracket	0.090Inches ± 0.010	0.100 0.080		
6	Bracket	0.060Inches ± 0.010	0.070 0.050		
7	Bracket	3.500Inches ± 0.010	3.510 3.490		
8	Bracket	0.440Inches ± 0.010	0.450 0.430		
9	Bracket	0.880Inches ± 0.010	0.890 0.870		
10	Bracket	0.880Inches ± 0.010	0.890 0.870		
11	Bracket	0.880Inches ± 0.010	0.890 0.870		
12	Bracket	0.380Inches ± 0.010	0.390 0.370		

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PURCHASE ORDER **PO039898**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039898
PO Date: 5/14/18
Due Date: 5/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177019	649.4818	Shim Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/18/18	12 pcs	0 pcs	12 pcs	\$7.85/pcs	\$94.20
2	175987	646.3810	Bracket Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.85/pcs	\$157.00
3	176311	646.3814	Wiper Bracket Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Comformity is required	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.40/pcs	\$148.00
4	175988	646.3812	Gusset Bracket Issue P/O to ATG : _____ Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.40/pcs	\$148.00
5	176232	646.3811	Radius Block Issue P/O _____ ATG, black anodize and prime as per dwg 646.3811 Rev. A	Firmed	5/18/18	24 pcs	0 pcs	24 pcs	\$7.85/pcs	\$188.40

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CT

Plex 5/23/18 4:02 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915238

Date: 25-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 646.3810 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23090	Rev: NC PO: PO039898	Line: 2 DAS 11 9-89 MAY 25 2018
20 ea	Part: 646.3812 Gusset Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23092	Rev: N/C PO: PO039898	Line: 4
5 ea	Part: 647.1914 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23095	Rev: N/C PO: PO039898	Line: 7
10 ea	Part: RBT400229-01 Left Side Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Seal .0004-.0010" (.4 - 1 mils) Job: 23096	Rev: 2 PO: PO039898	Line: 8
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>25/5/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ Made in Canada.			